

CROSS-REFERENCE TO RELATED APPLICATION

Subai

Pantothenic acid is a vitamin of commercial importance which is used in cosmetics, medicine, human nutrition and animal nutrition.

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An advantage of the fermentative preparation by microorganisms is the direct formation of the desired stereoisomeric D-form.

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EPA 0 590 857 and US Patent 5,518,906 describe mutants derived from the *Escherichia coli* strain IFO3547, such as FV5714, FV525, FV814, FV521, FV221, FV6051 and FV5069, which carry resistances to various antimetabolites, such as salicylic acid, α -ketobutyric acid, β -hydroxyaspartic

5 acid, O-methylthreonine and α -ketoisovaleric acid and produce pantoic acid in a nutrient solution comprising glucose, and D-pantothenic acid in a nutrient solution comprising glucose and β -alanine. It is furthermore shown in EPA-0 590 857 and U.S. Patent 5,518,906 that after amplification of the pantothenic acid biosynthesis genes contained on the plasmid pFV31 in the
10 abovementioned strains, the production of D-pantoic acid in a nutrient solution comprising glucose and the production of D-pantothenic acid in a nutrient solution comprising glucose and β -alanine is improved.

In addition, WO 97/10340 shows that in strains of *Escherichia coli* which form pantothenic acid, pantothenic acid production can be increased further by
15 increasing the activity of the enzyme acetohydroxy acid synthase II, an enzyme of valine biosynthesis.

SUMMARY OF THE INVENTION

It is an object of the present invention to provide an improved process for the preparation of pantothenic acid.

20 The vitamin pantothenic acid is a product of commercial importance which is used in cosmetics, medicine, human nutrition and animal nutrition. There is therefore a general interest in providing improved processes for the preparation of pantothenic acid. When D-pantothenic acid or pantothenic acid or pantothenate are mentioned in the present application, they are intended to
25 include not only the free acid but also the salts of D-pantothenic acid, such as, for example, the calcium, sodium, ammonium or potassium salt.

The invention provides a process for the preparation and improvement of pantothenic acid-producing microorganisms by amplification, in particular over-expression, of nucleotide sequences which code for ketopantoate reductase, in

particular sequences of the panE gene, individually or in combination with one another, and optionally, in addition, sequences of the ilvC gene.

The term "amplification" in this connection is intended to mean an increase in the intracellular activity of one or more enzymes which are coded by the

5 corresponding DNA by increasing the number of copies of the gene(s), using a potent promoter or a gene which codes for a corresponding enzyme having a high specific activity, and optionally combining these measures.

In particular, it has been found that over-expression of the panE gene together with the genes panB, panC and panD, further improves the formation of

10 pantothenic acid. To achieve the over-expression, the number of copies of the corresponding genes can be increased by means of plasmid vectors, such as, for example, pBR322 (Sutcliffe, COLD SPRING HARBOR SYMPOSIA ON QUANTITATIVE BIOLOGY 1979, 43: 77-90) or pUC19 (Viera, Gene 1982

15 19:259-268), or the promoter and regulation region upstream of the structural gene can be mutated. A known example of this is the lac-UV5 mutation of the lac promoter (Winnacker: Gene und Klone, Eine Einführung in die

Gentechnologie [From Genes to Clones, Introduction to Gene Technology (Verlag Chemie, Weinheim, Germany, 1990). Expression cassettes which are incorporated upstream of the structural gene act in the same way. This method

20 has been used, for example, by LaVallie et al. (BIO/TECHNOLOGY 11, 187-193 (1993) and in PCT/US97/13359. Alternatively, over-expression of the genes in question can be achieved by changing the composition of the media and the culture procedure. An example of this is the universally known regulation of the expression of the lac operon by glucose and lactose. The

25 present inventors moreover have found that over-expression of the panE gene has an advantageous effect in strains which have resistance mutations to metabolites and antimetabolites, such as, for example, resistance to L-valine. It has furthermore been found that over-expression of the panE gene has an advantageous effect in strains which have defect mutations in genes of

30 metabolic routes, such as, for example, the avtA or ilvE gene, which convert precursors of pantothenic acid or reduce the formation of pantothenic acid.

for example, the vector pJC1 (Cremer et al., Mol. Gen. Genet. 220:478-480 (1990)) or pEKEx2 (Eikmanns et al., Gene 102:93-98 (1991)) or pZ8-1 (European Patent Specification 0 375 889) and for *Saccharomyces cerevisiae*, for example, the vector pBB116 (Berse, Gene 25: 109-117 (1983)) or pDG1 (Buxton et al., Gene 37: 207-214 (1985)) are possible for the present invention. Methods for incorporation of DNA fragments into plasmid vectors are described by Sambrook et al.: Molecular Cloning, A Laboratory Manual (Cold Spring Harbor Laboratory Press, 1989). Methods for transformation and electroporation are described by Tauch et al. (FEMS Microbiology Letters 123:343-347 (1994)). A example of such a transformed strain is the *Escherichia coli* strain MG1655/pFE32. Plasmid pFE32 contains the *ilvC* gene of MG1655 which has been incorporated into the vector pBR322. Another example of such a transformed strain is the *Corynebacterium glutamicum* strain ATCC13032/pFE91. Plasmid pFE91 contains the *ilvC* gene of ATCC13032 which has been incorporated into the vector pECm3. Plasmid pECm3 is a derivative of plasmid pECm2 (Tauch, 1994, FEMS Microbiological Letters, 123:343-348), the kanamycin resistance gene of which has been removed by a BglII and BamHI restriction with subsequent re-ligation

For incorporation of a mutation into the *ilvC* gene which eliminates its function, for example, a deletion or insertion can be used. To generate a deletion, an internal part of the nucleotide sequence of the structural gene can be removed with the aid of suitable restriction enzymes and subsequent linking of the ends formed. The *ilvC* gene mutated in this manner has no function. A second gene which codes for a resistance to an antibiotic can be incorporated into the *ilvC* gene in the same manner. The *ilvC* gene mutated in this manner also has no function. The *ilvC* gene mutated in this manner can then be introduced into a microorganism to replace the wild type gene in the chromosome thereof. Methods of how to carry out this gene exchange are known in the literature. For *Escherichia coli*, the method described by Hamilton et al. (Journal of Bacteriology 171, 4617-4622 (1989)), which is based on temperature-sensitive replication mutants of the plasmid pSC101, can be employed. pMAK705 is an example of such a plasmid. For *Corynebacterium glutamicum*, the method of gene exchange described by Schwarzer and Pühler (BIO/TECHNOLOGY 9,

84-87 (1991)), in which non-replicative plasmid vectors are used, can be used. For *Saccharomyces cerevisiae* a method of controlled gene exchange is described by Roca et al. (Nucleic Acid Research 20(17), 4671-4672 (1992)).

A mutated *ilvC* gene can be prepared, for example, from a wild type *ilvC* gene as follows. Plasmid pFE32 comprised of pBR322, is incorporated into the BamHI restriction cleavage site of the *ilvC* wild type gene. The *aacC1* gene, which codes for resistance to the antibiotic gentamycin, was incorporated into the KpnI cleavage site of the *ilvC* gene of pFE32 (Schweizer, BioTechniques 15 (5), 831-834 (1993)). The plasmid pFE33 obtained in this manner contains the *ilvC::aacC1* allele, which can no longer form functional *ilvC* gene product. The *ilvC::aacC1* allele was removed from the plasmid pFE33 and introduced into the SphI cleavage site of the plasmid pMAK705, as a result of which the plasmid pDB1 was formed. Plasmid pDB1 is a plasmid vector which is capable of allele exchange and comprises on the one hand pMAK705 and on the other hand the *ilvC::aacC1* allele. Plasmid pDB1 was used in the method described by Hamilton et al. to exchange the wild type *ilvC* gene present in MG1655 for the *ilvC::aacC1* allele. The strain formed in this manner is designated FE4.

To isolate a mutant of FE4 which carries a mutation in the *panE* gene, the strain FE4 was subjected to a transposon mutagenesis with the transposon Tn5. Transposon Tn5 is described by Auerswald (COLD SPRING HARBOR SYMPOSIA ON QUANTITATIVE BIOLOGY 45, 107-113 (1981)). The method of transposon mutagenesis is described, for example, in the handbook by Miller, A: Short Course in Bacterial Genetics, A Laboratory Manual and Handbook for *Escherichia coli* and Related Bacteria (Cold Spring Harbor Laboratory Press, 1992). The method is furthermore described by Simon (Gene 80, 161-169 (1998)) and also in the handbook by Hagemann: Gentechnologische Arbeitsmethoden [Working Methods of Genetic Engineering] (Gustav Fischer Verlag, 1990) and in numerous other publications accessible to the public. Mutants can also be produced after mutagenesis with ultraviolet light or after treatment with a mutation-inducing chemical, such as, for example, N-methyl-N'-nitro-N-nitrosoguanidine. Among the mutants obtained in this manner, after testing the growth substance requirements, in

particular the pantothenic acid requirement, those mutants which carry a mutation in a gene of pantothenic acid biosynthesis can be isolated. Those mutants in need of pantothenic acid which can utilize not ketopantoate but pantoate as a growth substance and are therefore mutated in the panE gene which codes for ketopantoate reductase (EC 1.1.1169) are of particular interest. An example of this is the strain FE5 obtained in this manner, which, in addition to the ilvC::aacC1 mutation, carries a panE::Tn5 mutation.

Microorganisms which carry a defect mutation in the ilvC and panE gene, such as, for example, the *Escherichia coli* strain FE5, can be used as cloning hosts for isolation of the ilvC gene and of the particularly interesting panE gene, or of nucleotide sequences which code for proteins with ketopantoate reductase activity.

A gene library of the microorganisms of interest was created in this context. The construction of gene libraries is described in generally known textbooks and handbooks. The textbook by Winnacker: Gene und Klone, Eine Einführung in die Gentechnologie [From Genes to Clones, Introduction to Gene Technology] (Verlag Chemie, Weinheim, Germany, 1990) or the handbook by Sambrook et al.: Molecular Cloning, A Laboratory Manual (Cold Spring Harbor Laboratory Press, 1989) may be mentioned, for example. A known gene library is that of the *E. coli* K-12 strain W3110 described by Kohara et al. (Cell 50, 495 - 508 (1987)). It has since become possible to acquire gene libraries of various microorganisms commercially, such as, for example, a gene library of *Saccharomyces pombe* strain Sp63 from Stratagene (Heidelberg, Germany) in the plasmid lambda FIX II (Elgin, Strategies 4: 6-7(1991)), a gene library of the *Escherichia coli* strain W1485 from CLONTECH (Heidelberg, Germany) in the plasmid pGAD10 (Kitts, CLONTECH (Heidelberg, Germany) Vectors On Disc version 1.3, 1994), the nucleotide sequence of which is accessible under the GenBank accession number U13188. The gene library prepared in the manner described above can then be introduced by transformation into the host FE5 described above. By way of example, the pGAD10 gene library of W1485 was thus introduced into the strain FE5 by transformation, and the resulting transformants were investigated for their ability to grow on a pantothenic acid-

free nutrient medium. The insertions contained in the plasmid DNA of the resulting pantothenic acid-prototrophic transformants can be investigated by determination of the nucleotide sequence. Methods for determination of nucleotide sequences can be found, for example, in Sanger et al. (Proceedings of the National Academy of Science USA 74:5463-5467 (1977)). Nucleotide sequences can be assigned to genes by means of homology investigations. One possibility for this homology search is comparison with nucleotide sequences of the EMBL and GenBank databanks, which can be carried out by means of the BLAST E-mail Service (Altschul, Journal of Molecular Biology 215, 403-410 (1990)). An example of such a transformant is the *Escherichia coli* strain FE5/pFEbank16 which carries the panE gene of the *E. coli* strain MG1655.

The panE gene isolated and identified in the manner described can then be expressed in a desired microorganism. For this purpose, it is amplified by plasmid vectors. These in turn can be equipped with signal structures, which ensure efficient transcription and translation. An overview of expression vectors is to be found, for example, in the textbook by Winnacker: Gene und Klon, Eine Einführung in die Gentechnologie [From Genes to Clones, Introduction to Gene Technology] (Verlag Chemie, Weinheim, Germany, 1990) or in Sambrook et al.: Molecular Cloning, A Laboratory Manual (Cold Spring Harbor Laboratory Press, 1989). Expression signals, such as, for example, the tac promoter, can furthermore be incorporated into the chromosome upstream of the panE gene. Such methods are described in WO 98/04715. The panE gene to be expressed can be removed from the cloned chromosomal DNA fragment, or it can be amplified in turn with the aid of the polymerase chain reaction. The amount of ketopantoate reductase present in the microorganism in question can be determined with the aid of the method described by Shimizu et al. (Journal of Biological Chemistry 263: 12077-12084 (1988)). A example of such a strain is the *Escherichia coli* strain MG1655/pFE65. Plasmid pFE65, comprising the vector pKK223-3, has been incorporated into the EcoRI restriction cleavage site of the panE gene of *Escherichia coli* MG1655.

- According to the invention, it has proved advantageous to amplify, in particular to over-express, one or more genes of pantothenic acid biosynthesis in addition to the panE gene, which codes for ketopantoate reductase. These include the genes which code for the enzymes ketopantoate hydroxymethyltransferase (EC 4.1.2.12), aspartate 1-decarboxylase (EC 4.1.1.11) and pantothenate synthetase (EC 6.3.2.1). In *Escherichia coli*, these genes are designated panB, panD and panC (Miller, A Short Course in Bacterial Genetics, A Laboratory Manual and Handbook for *Escherichia coli* and Related Bacteria (Cold Spring Harbor Laboratory Press, 1992)). For this, the genes can be incorporated into various compatible plasmid vectors. Examples of these are described by Bartolome et al. (Gene 102, 75-78 (1991)). Gene expression can furthermore be increased by changing the chromosomal signal structures lying upstream. The genes in question can, moreover, be placed under the control of a common promoter, in an arrangement in succession, and incorporated into a plasmid vector and introduced into a suitable microorganism. An example of this is *Escherichia coli* strain MG1655/pFE80. The plasmid pFE80 comprises the plasmid pKK223-3, which contains the genes panB, panD, panC and panE in the stated sequence. The tac promoter is contained in pFE80 as an expression signal upstream of the panB gene.
- It has also proved advantageous to over-express the panE gene and the expression unit consisting of the genes panB, panD, panC and panE in host strains which contain chromosomal mutations.

- It is possible to use mutations, individually or together, which produce resistances to metabolism products, such as, for example, L-valine or α -ketoisovaleric acid, or to analogues of metabolism products, such as, for example, β -hydroxyaspartic acid or O-methylthreonine. Such mutants occur spontaneously or can be produced by mutagenesis with ultraviolet light or treatment with a mutation-inducing chemical, such as, for example, N-methyl-N'-nitro-N-nitrosoguanidine, and can then be selected on agar plates containing the appropriate substance. Processes for inducing mutation and for selection are generally known and can be found, *inter alia*, in Miller (A Short Course in

Bacterial Genetics, A Laboratory Manual and Handbook for *Escherichia coli* and Related Bacteria (Cold Spring Harbor Laboratory Press, 1992)) or in the handbook "Manual of Methods for General Bacteriology" of the American Society for Bacteriology (Washington D.C., USA). An example of such a mutant
5 is *Escherichia coli* strain FE6, which has been isolated as a spontaneously occurring, L-valine-resistant mutant of the strain MG1655.

Adverse or troublesome chromosomally coded metabolism reactions can furthermore be eliminated in a controlled manner. For this, insertions or deletions are introduced into the corresponding genes and the mutated genes
10 or alleles formed in this manner are incorporated into the chromosome of the host. The methods which have been described above for mutation of the *ilvC* gene can be employed. An example of such a mutant is the *Escherichia coli* strain FE7, which carries an *avtA::aadB* mutation in the chromosome. This is the strain MG1655, in which the *aadB* gene from plasmid pHP45 Ω , which
15 imparts resistance to streptomycin, has been introduced into the *avtA* gene (Prentki and Krisch, Gene 29, 303-313 (1984)). The *panE* gene can then be over-expressed in the host strains prepared in this manner, either alone or in combination with other genes. Examples of these are the strains FE6/pFE80 and FE7/pFE80.

20 The microorganisms prepared according to the invention can be cultured continuously or discontinuously in the batch process or in the fed batch (feed process) or repeated fed batch process (repetitive feed process) for the purpose of pantothenic acid production. A summary of known culture methods is described in the textbook by Chmiel (Bioprozesstechnik 1. Einführung in die
25 Bioverfahrenstechnik [Bioprocess Technology 1. Introduction to Bioprocess Technology (Gustav Fischer Verlag, Stuttgart, 1991)) or in the textbook by Storhas (Bioreaktoren und periphere Einrichtungen [Bioreactors and Peripheral Equipment] (Vieweg Verlag, Braunschweig/Wiesbaden, 1994)).

The culture medium to be used must meet the requirements of the particular
30 microorganisms. Descriptions of culture media for various microorganisms are contained in the handbook "Manual of Methods for General Bacteriology" of the American Society for Bacteriology (Washington D.C., USA, 1981). Sugars and

carbohydrates, such as, for example, glucose, sucrose, lactose, fructose, maltose, molasses, starch and cellulose, oils and fats, such as, for example, soya oil, sunflower oil, groundnut oil and coconut fat, fatty acids, such as e. g. palmitic acid, stearic acid and linoleic acid, alcohols, such as, for example, glycerol and ethanol, and organic acids, such as, for example, acetic acid, can be used as the source of carbon. These substances can be used individually or as a mixture. Organic nitrogen-containing compounds, such as peptones, yeast extract, meat extract, malt extract, corn steep liquor, soya bean flour and urea, or inorganic compounds, such as ammonium sulphate, ammonium chloride, ammonium phosphate, ammonium carbonate and ammonium nitrate, can be used as the source of nitrogen. The sources of nitrogen can be used individually or as a mixture. Phosphoric acid, potassium dihydrogen phosphate or dipotassium hydrogen phosphate or the corresponding sodium-containing salts can be used as the source of phosphorus. The culture medium must furthermore comprise salts of metals, such as, for example, magnesium sulfate or iron sulfate, which are necessary for growth. Finally, essential growth substances, such as amino acids and vitamins, can be employed in addition to the abovementioned substances. Precursors of pantothenic acid, such as β -alanine or ketopantoic acid and salts thereof, can also be added to the culture medium. The starting substances mentioned can be added to the culture in the form of a single batch, or can be added during the cultivation in a suitable manner.

Basic compounds, such as sodium hydroxide, potassium hydroxide and ammonia, or acid compounds, such as phosphoric acid and sulfuric acid, can be used to control the pH of the culture. Antifoams, such as, for example, fatty acid polyglycol esters or silicone oils, can be employed to control the development of foam. Suitable substances having a selective action, for example, antibiotics, can be added to the medium to maintain the stability of plasmids. To maintain aerobic conditions, oxygen or oxygen-containing gas mixtures, such as, for example, air, are introduced into the culture. The temperature of the culture is usually 20°C to 50°C, and preferably 25°C to

45°C. Culturing is continued until a maximum of pantothenic acid has formed. This target is usually reached within 10 hours to 160 hours.

The concentration of pantothenic acid formed can be determined by known processes (Velisek; Chromatographic Science 60, 515-560 (1992)).

5 The following microorganisms have been deposited at the Deutsche Sammlung für Mikroorganismen und Zellkulturen (DSMZ = German Collection of Microorganisms and Cell Cultures, Braunschweig, Germany) in accordance with the Budapest Treaty:

- Escherichia coli K12 strain FE5 as DSM12378
- 10 • Escherichia coli K12 strain MG1655/pFE32 as DSM12413
- Escherichia coli K12 strain MG1655/pFE65 as DSM12382
- Escherichia coli K12 strain MG1655/pFE80 as DSM12414
- Escherichia coli K12 strain FE6 as DSM12379
- Escherichia coli K12 strain FE7 as DSM12380

15 The process according to the invention provides the person skilled in the art with a new tool for improving the formation of pantothenic acid by microorganisms in a controlled manner.

BRIEF DESCRIPTION OF THE DRAWINGS

- 20 • Figure 1: Map of the plasmid pDB1
- Figure 2: Map of the plasmid pGAD10

- Figure 3: Map of the plasmid pFEbank16

- Figure 4: Map of the plasmid pFE32

- Figure 5: Map of the plasmid pFE65

- Figure 6: Map of the plasmid pFE80

- 5 • Figure 7: Map of the plasmid pFE91

- Figure 8: Map of the plasmid pJDCEX2.

- Figure 9: Map of the plasmid pJD-YHR063c.

The base pair numbers stated are approx. values obtained in the context of reproducibility.

The abbreviations used in the figures have the following meaning:

rrnBT1T2: transcription terminator of the rrnB gene

Ptac: tac promoter

P AHD1: promoter of the ADH1 gene from *Saccharomyces*

5 cerevisiae

T ADH1: terminator of the ADH1 gene from *Saccharomyces*
cerevisiae

repts: thermosensitive replication origin

ilvC: coding region of the ilvC gene

10 ilvC': 5' region of the ilvC gene

ilvC: 3' region of the ilvC gene

panB: coding region of the panB gene

panC: coding region of the panC gene

panD: coding region of the panD gene

15 panE: coding region of the panE gene

Amp: resistance gene for ampicillin

tet': 5' region of the tet gene

tet: 3' region of the tet gene

Cm: resistance gene for chloramphenicol

	Gm:	resistance gene for gentamicin
	Gal4:	regulator for galactose-inducible genes from <i>Saccharomyces cerevisiae</i>
	bps:	base pairs
5	LEU2:	beta-isopropyl malate dehydrogenase gene of <i>Saccharomyces cerevisiae</i>
	2 μ :	sequences of the endogenous 2 μ plasmid of <i>Saccharomyces cerevisiae</i>
	Ap ^R :	beta-lactamase gene
10	P-CUP1:	promoter of the <i>Saccharomyces cerevisiae</i> CUP1 gene (metallothionein)
	T-CYC1:	terminator of the CYC1 gene (cytochrome C) of <i>Saccharomyces cerevisiae</i>
	ORF:	open reading frame
15	SD:	Shine-Dalgarno sequence
	EcoRI:	cleavage site of the restriction enzyme EcoRI
	EcoRV:	cleavage site of the restriction enzyme EcoRV
	HincII:	cleavage site of the restriction enzyme HincII
	HindIII:	cleavage site of the restriction enzyme HindIII
20	KpnI:	cleavage site of the restriction enzyme KpnI

Sall: cleavage site of the restriction enzyme Sall

SmaI: cleavage site of the restriction enzyme SmaI

SphI: cleavage site of the restriction enzyme SphI

PvuII: cleavage site of the restriction enzyme PvuII

5 NotI: cleavage site of the restriction enzyme NotI from *Nocardia*
otitidis-cavarium

SpeI: cleavage site of the restriction enzyme SpeI from *sphaerotilus*
spec.

10 XbaI: cleavage site of the restriction enzyme XbaI from *Xanthomonas*
badrii

PstI: cleavage site of the restriction enzyme PstI from *Providencia*
stuartii

DETAILED DESCRIPTION OF THE INVENTION

15 The present invention is explained in more detail in the following examples.

Example 1

Preparation of an *ilvC::aacC1 panE::Tn5* mutant of *Escherichia coli* K12 strain
MG1655

1. Preparation of the *ilvC::aacC1* mutant

20 PCR primers were synthesized using the nucleotide sequence for the *ilvC* gene
in *E. coli* K12 MG1655, (EMBL-GenBank: Accession No. M87049), (MWG

Biotech (Ebersberg, Germany)). A DNA fragment approximately 1500 bp in size could be amplified with these primers by the standard PCR method of Innis et al. (PCR protocols. A guide to methods and applications, 1990, Academic Press). The chromosomal *E. coli* K12 MG1655 DNA employed for the PCR was isolated by means of the NucleoSpin C + T Kit (Macherey-Nagel (Düren, Germany), Product Description NucleoSpin C + T, Cat. no. 740952). The size was determined by separation by gel electrophoresis (30 minutes, 10V/cm) in a 0.8 % agarose gel.

PCR primers for the *ilvC* gene from *E. coli*:

10	<i>ilvC1</i>	5'-	AGAAGCACAACATCACGAGG	-3'
	<i>ilvC2</i>	5'-	CTCCAGGAGAAGGCTTGAGT	-3'

The PCR product of the *ilvC* gene was transformed into the plasmid pCR[®]2.1 and into the *E. coli* strain TOP10F' (Invitrogen (Leek, The Netherlands), Product Description Original TA Cloning[®] Kit, Cat. no. KNM2030-01).

15 Successful cloning was demonstrated by cleavage of the DNA of the plasmid pCR[®]2.1*ilvC* with the restriction enzymes *EagI* (Pharmacia Biotech (Freiburg, Germany), Product Description *EagI*, Code no. 27-0885-01), *EcoRI* (Pharmacia Biotech (Freiburg, Germany), Product Description *EcoRI*, Code no. 27-0884-03) and *KpnI* (Pharmacia Biotech (Freiburg, Germany), Product Description *KpnI*, Code no. 27-0908-01). For this, the plasmid DNA was isolated by means of the QIAprep Spin Plasmid Kit (QIAGEN (Hilden, Germany), Cat. no. 27106) and, after cleavage, separated in a 0.8 % agarose gel (30 minutes, 10V/cm).

25 To isolate the *ilvC* gene from the plasmid pCR[®]2.1*ilvC*, the plasmid DNA isolated was cleaved with the enzymes *HindIII* (Pharmacia Biotech (Freiburg, Germany), Product Description *HindIII*, Code no. 27-0860-01) and *XbaI* (Pharmacia Biotech (Freiburg, Germany), Product Description *XbaI*, Code no. 27-0948-01), the cleavage batch was separated in 0.8 % agarose gel (30 minutes, 10V/cm) and the 1.5 kbp *ilvC* fragment was isolated with the aid of the

GLASSMAX™ Kit (GIBCO BRL (Eggenstein, Germany), Product Description
GLASSMAX™ Spin Cartridges, Cat. no. 15590-052). The *ilvC* fragment isolated
was ligated with the plasmid pMAK705, also cleaved with HindIII and XbaI
(Hamilton et al., Journal of Bacteriology 1989, 171: 4617-4622), by means of
5 T4 DNA ligase (Pharmacia Biotech (Freiburg, Germany), Product Description
T4 DNA Ligase, Code no. 27-0870-03), and the *E. coli* strain DH5 α mcr (Grant,
Proceedings of the National Academy of Science 1990, 87: 4645-4649) was
electroporated with the ligation batch (Tauch, FEMS Microbiology Letters 1994,
123: 343-347). Selection for plasmid-carrying cells was made by plating out the
10 electroporation batch on LB agar (Lennox, Virology 1955, 1: 190), to which 25
 μ g/ml chloramphenicol (Sigma (Deisenhofen, Germany) Code no. C 0378) had
been added, and incubation at 30°C for 24 hours. The required plasmid could
be identified, after isolation of the DNA and checking of the cleavage, with the
enzymes HindIII, XbaI and KpnI in one clone by subsequent gel electrophoresis
15 in 0.8 % agarose gel (30 minutes, 10V/cm), and was called pFE30.

To isolate the *ilvC* gene from the plasmid pFE30, the plasmid DNA isolated was
cleaved with the enzyme BamHI (Pharmacia Biotech (Freiburg, Germany),
Product Description BamHI, Code no. 27-0868-03), the cleavage batch was
separated in 0.8 % agarose gel (30 minutes, 10V/cm) and the 1.5 kbp *ilvC*
20 fragment was isolated with the aid of the GLASSMAX™ Kit. The *ilvC* fragment
isolated was ligated with the plasmid pBR322, also cleaved with BamHI
(Sutcliffe, COLD SPRING HARBOR SYMPOSIA ON QUANTITATIVE
BIOLOGY 1979, 43: 77-90), by means of T4 DNA Ligase and the *E. coli* strain
DH5 α mcr was electroporated with the ligation batch. Selection for plasmid-
25 carrying cells was made by plating out the electroporation batch on LB agar, to
which 100 μ g/ml ampicillin (Sigma (Deisenhofen, Germany) Code no. A 9518)
had been added, and incubation at 37°C for 24 hours. The colonies obtained
were inoculated in parallel on to LB+ampicillin agar and
LB+(5 μ g/ml)tetracycline (Sigma (Deisenhofen, Germany), Code no. T3383).
30 DNA from tetracycline-sensitive colonies was isolated with the QIAprep Spin
Plasmid Kit and successful cloning was verified by means of a BamHI and KpnI

cleavage and subsequent separation in 0.8 % agarose gel (30 minutes, 10V/cm). The plasmid constructed was called pFE32.

- An *aacC1* gene was cloned into the *KpnI* cleavage site of the plasmid pFE32 and the resulting plasmid was called pFE33. For this, the *aacC1* gene was isolated from an agarose gel (30 minutes, 10V/cm) in which a *KpnI* restriction batch of the plasmid pMS255 (Becker, Gene 1995, 162: 37-39) was separated. Ligation was carried out with T4 DNA ligase. After electroporation of the ligation batch into the strain DH5 α mcr, the transformants were selected on PA agar (Sambrook, Molecular cloning, 2nd edn, Cold Spring Harbor, 1989), to which 10 μ g/ml gentamycin (Sigma (Deisenhofen, Germany), Code no. G3632) was added. DNA from gentamycin -resistant colonies was isolated with the QIAprep Spin Plasmid Kit and successful cloning was verified by means of a *Bam*HI and *KpnI* cleavage and subsequent separation in 0.8 % agarose gel (30 minutes, 10V/cm).
- 15 The *ilvC::aacC1* fragment was cleaved from plasmid pFE33 by means of *SphI* (Pharmacia Biotech (Freiburg, Germany), Product Description *SphI*, Code no. 27-0951-01) restriction, separated in 0.8 % agarose gel (30 minutes, 10V/cm) and isolated with the GLASSMAXTM Kit. The fragment was ligated with the plasmid pMAK705, which was cleaved with *SphI*, by means of T4 DNA ligase, the ligation batch was electroporated into the strain DH5 α mcr and transformants were selected by incubation on PA+gentamycin agar for 24 hours at 30°C. DNA from gentamycin -resistant colonies was isolated with the QIAprep Spin Plasmid Kit and successful cloning was verified by means of an *SphI* and *EcoRI* cleavage in 0.8 % agarose gel (30 minutes, 10V/cm). The plasmid constructed was called pDB1.

- The chromosomal *ilvC* gene in the strain *E. coli* K12 MG1655 was exchanged for the interrupted *ilvC::aacC1* fragment with the aid of the plasmid pDB1. A modified method according to Hamilton et al. was used for the gene exchange. Plasmid pDB1 was electroporated into the *E. coli* K12 MG1655 strain, and the transformants were then incubated on LB-chloramphenicol agar at 42°C for 24

hours for selection for cointegrates. For individualization, the resulting colonies were in turn smeared on to the same medium and incubated at 42°C for 24 hours. For disintegration of the plasmid, individual colonies were incubated in 5ml LB liquid medium at 42°C for 24 hours, and a dilution series of the liquid medium was then plated out on LB-chloramphenicol agar. This dilution series was incubated at 30°C for 24 hours. For curing of the plasmid, individual colonies obtained from the dilution series were cultured in 3 successive individual colony smears on LB agar at 42°C for in each case 24 hours. To check the phenotype, the resulting individual colonies were inoculated in parallel on to agar plates with the following media: Medium E (Vogel, Journal of Biological Chemistry 1956, 218: 97-106) + glucose (0.4%), medium E + glucose (0.4%) (Sigma (Deisenhofen, Germany), Code no. G8270) + 50µg/ml isoleucine (Sigma (Deisenhofen, Germany), Code no. I7268), medium E + glucose (0.4%) + 50µg ketoisovalerate (ICN (Eschwege, Germany), Code no. 151395), medium E + glucose (0.4%) + 50µg/ml isoleucine + 50µg ketoisovalerate, PA medium + gentamycin and LB medium + chloramphenicol. These media were incubated at 37°C for 48 hours. Of 150 individual colonies tested, there was one of which the phenotype displayed the exchange of the chromosomal *ilvC* gene for the *ilvC::aacC1* fragment. This strain was called FE4.

2. Preparation of the *ilvC::aacC1 panE::Tn5* double mutant

The strain FE4 was cultured in 5ml LB liquid medium + 10mM MgSO₄ + 0.2% maltose (Sigma (Deisenhofen, Germany), Code no. M5885) (LBMgMal) at 37°C to an optical density of 0.5. The optical density was measured with a Pharmacia (Freiburg, Germany) Novaspec II photometer at a wavelength of 660 nm. 2ml of the bacteria solution were centrifuged for 5min at 3000rpm (Beckmann Model J2-21 Centrifuge, Rotor JA-17). After the pellet had been taken up in 0.5ml LBMgMal liquid medium, 30µl λ::Tn5 (Simon, Gene 1989, 80(1):161-169) lysate, approx. 10⁸ bacteriophages, were added to the suspension. This lysate was isolated from the strain *E. coli* K12 C600 (Appleyard, Genetics 1954, 39:440-452) by the method of Hagemann (Gentechnologische Arbeitsmethoden [Genetic Engineering Working Methods],

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Gustav Fischer Verlag, 1990: 14-18). The suspension with the λ ::Tn5 lysate was incubated at 30°C for 45 minutes. After centrifugation at 3000rpm for 5 minutes, the pellet was taken up in 10ml PA + 10mM pyrophosphate and incubated at 37°C for 3 hours. The bacteria solution was plated out as a
5 dilution series on medium E agar + glucose (0.4%) + 25µg/ml kanamycin + 50µg/ml isoleucine + 50µg/ml ketoisovalerate + 50µg/ml pantothenate and incubated at 37°C for 48 hours. Individual colonies were inoculated in parallel
on medium E agar + glucose (0.4%) + 25µg/ml kanamycin + 50µg/ml isoleucine + 50µg/ml ketoisovalerate + 50µg/ml pantothenate and on medium E agar +
10 glucose (0.4%) + 25µg/ml kanamycin + 50µg/ml isoleucine + 50µg/ml ketoisovalerate and incubated at 37°C for 48 hours. Among 14000 individual colonies inoculated, it was possible to identify one, called FE5, colony which grew on medium E agar + glucose (0.4%) + 25µg/ml kanamycin + 50µg/ml isoleucine + 50µg/ml ketoisovalerate + 50µg/ml pantothenate but not on
15 medium E agar + glucose (0.4%) + 25µg/ml kanamycin + 50µg/ml isoleucine + 50µg/ml ketoisovalerate.

3. Characterization of the strains FE4 and FE5

Together with the *E. coli* strains SJ2 (Jakowski, Genetic Stock Center, Yale University), which carries a mutation in the panB gene, MW6 (Williams, Genetic
20 Stock Center, Yale University), which carries a mutation in the panC gene, and DV9 (Vallari, Journal of Bacteriology 1985, 164:136-142), which carries a mutation in the panD gene, and a wild type, the strains FE4 and FE5 were smeared on to various supplemented base media (medium E agar + glucose (0.4%) + 50µg/ml isoleucine + 50µg/ml ketoisovalerate; and in the case of SJ2,
25 DV9 and MW6 additionally 50 µg/ml thiamine) and were incubated at 37°C for 48 hours. Pantothenate (calcium salt), ketopantoate (sodium salt), β -alanine (Sigma (Deisenhofen, Germany), Code no. A7752) and pantoate (potassium salt) were used as additional supplements. Ketopantoate was prepared from ketopantolactone by treatment with equimolar amounts of NaOH at 60°C and
30 subsequent evaporation. Ketopantolactone was synthesized by the method of Ojima et al. (Organic Synthesis 63, 18 (1985)). Pantoate was prepared from

pantoyllacton (Sigma (Deisenhofen, Germany), Code no. P2625) by the method of Primerano and Burns (Journal of Bacteriology 1983, 153: 259-269). The result of the growth test (table 1) showed that the strain FE4 grew on all the base media with various supplements. The strain FE5 grew only on media
5 which were supplemented with either pantothenate or pantoate, but not on base media to which ketopantoate was added.

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Table 1

Strain	Supplements in the base medium				
	none	β -Alanine [50 μ g/ml]	Ketopantoate [50 μ g/ml]	Pantoate [50 μ g/ml]	Pantothenate [50 μ g/ml]
MG1655	+	+	+	+	+
SJ2	-	-	+	+	+
MW6	-	-	-	-	+
DV9	-	+	-	-	+
FE4	+	+	+	+	+
FE5	-	-	-	+	+

+ = growth

- = no growth

Example 2

Isolation of the panE gene from *Escherichia coli* K12 strain W1485

The *E. coli* K12 W1485 MATCHMAKER Genomic Library (CLONTECH - Heidelberg, Germany), Cat. no. XL4001AB) was electroporated into the strain

- 5 FE5. The *E. coli* K12 MATCHMAKER Genomic Library contains the chromosomal DNA of *E. coli* K12 W1485 as inserts on average 1.0 kbp in size in the plasmid pGAD10, the size of the individual inserts here varying from 0.5 - 3.0 kbp (CLONTECH (Heidelberg, Germany)). The transformants were selected by plating out on medium E agar + glucose (0.4%) + 100 µg/ml
- 10 ampicillin + 50µg/ml isoleucine + 50µg/ml ketoisovalerate. The plasmid DNA was isolated from 20 resulting colonies with the aid of the QIAprep Spin Plasmid Kit. By an EcoRI cleavage of the plasmid DNA and subsequent separation in 0.8 % agarose gel (30 minutes, 10V/cm), it was shown that the plasmids were 20 pGAD10 vectors with inserts of different sizes. Sequencing
- 15 (IIT Biotech (Bielefeld, Germany)) of the inserts showed, by homology comparisons with the BLAST program (Altschul, Journal of Molecular Biology 1990, 215: 403-410), that in 7 cases the inserts contained a complete ilvC gene and in 13 cases an open reading frame, which was described as "similar to *Salmonella typhimurium* apbA" (EMBL-GenBank: Accession No. U82664). This
- 20 open reading frame was called panE.

Example 3

Over-expression of the ilvC gene of *E. coli* in *E. coli* K12 strain MG1655

- For over-expression of the ilvC gene, plasmid pFE32 (see example 1) was used. In plasmid pFE32, the coding region of the ilvC gene is under the control
- 25 of the tet promoter coded by plasmid pBR322. Plasmid pFE32 was electroporated into the strain *E. coli* K12 MG1655 and transformants were selected on LB agar, after subsequent incubation at 37°C for 24 hours, to which 100µg/ml ampicillin was added. The resulting strain was called MG1655/pFE32.

Example 4

Over-expression of the panE gene of *E. coli* in *E. coli* K12 strain MG1655

Starting from the nucleotide sequence for the panE gene in *E. coli* K12 - MG1655, PCR primers were synthesized (MWG Biotech (Ebersberg, Germany)). A DNA fragment approximately 1000 bp in size could be amplified from chromosomal *E. coli* K12 MG1655 DNA with these primers by the standard PCR method. The chromosomal *E. coli* K12 MG1655 DNA employed for the PCR was isolated by means of the NucleoSpin C + T Kit. The size was determined by separation by gel electrophoresis (30 minutes, 10V/cm) in a 0.8 % agarose gel.

PCR primers for the panE gene from *E. coli*:

panE1 5'- AGGAGGACAATGAAAATTAC -3'

panE2 5'- TCAGTCTCTTCACTACCAGG -3'

The PCR product of the pan E gene was transformed into the plasmid pCR[®]2.1 and into *E. coli* strain TOP10F['] (Invitrogen (Leek, The Netherlands), Product Description Original TA Cloning[®] Kit, Cat. no. KNM2030-01). Successful cloning was demonstrated by cleavage of the DNA of the plasmid pCR[®]2.1panE with the restriction enzymes EcoRI and HincII (Pharmacia Biotech (Freiburg, Germany), Product Description HincII, Code no. 27-0858-01). For this, the plasmid DNA was isolated by means of the QIAprep Spin Plasmid Kit and, after cleavage, separated in a 0.8 % agarose gel (30 minutes, 10V/cm).

To isolate the panE gene from the plasmid pCR[®]2.1panE the plasmid DNA isolated was cleaved with the enzyme EcoRI, the cleavage batch was separated in 0.8 % agarose gel (30 minutes, 10V/cm) and the 1.0 kbp panE fragment was isolated with the aid of the GLASSMAX[™] Kit. The panE fragment isolated was ligated with the plasmid pKK223-3, also cleaved with EcoRI, by means of T4 DNA ligase and the *E. coli* strain DH5 α mcr was electroporated

with the ligation batch. Selection for plasmid-carrying cells was carried out by plating out the electroporation batch on LB agar, to which 100µg/ml ampicillin was added, and subsequent incubation at 37°C for 24 hours. The required plasmid could be identified, after isolation of the DNA and checking of the cleavage, with the enzymes EcoRI and HincII in one clone by subsequent gel electrophoresis in 0.8 % agarose gel (30 minutes, 10V/cm), and was called pFE65.

In plasmid pFE65, the coding region of the panE gene is under the control of the tac promoter coded by plasmid pKK223-3. Plasmid pFE65 was electroporated into the strain *E. coli* K12 MG1655 and transformants were selected on LB agar, to which 100µg/ml ampicillin was added, and subsequent incubation for 24 hours at 37°C. The resulting strain was called *E. coli* K12 MG1655/pFE65.

Example 5

- Over-expression of the panE gene of *E. coli* together with panB, panC and panD of *E. coli* in *E. coli* K12 strain MG1655.

- Starting from the nucleotide sequence for the panB gene, panC gene and panD gene in *E. coli* K12 MG1655, (EMBL-GenBank: Accession No. L17086), PCR primers were synthesized (MWG Biotech (Ebersberg, Germany)). From chromosomal *E. coli* K12 MG1655 DNA, a DNA fragment approximately 800 bp in size could be amplified with the panB primers, and a DNA fragment approximately 400 bp in size could be amplified with the panD primers, using the standard PCR method. A DNA fragment approx. 850 bp in size could be amplified from chromosomal *E. coli* K12 MG1655 DNA with the panC primers by means of a modified standard PCR method. Taq polymerase was replaced by Pfu polymerase and the buffer conditions in the PCR batch were modified accordingly (STRATAGENE (Heidelberg, Germany), Product Description Pfu Polymerase, Code no. 600135). The chromosomal *E. coli* K12 MG1655 DNA employed for the PCR was isolated by means of the NucleoSpin C + T Kit The

size of all the amplified products was determined by separation by gel electrophoresis (30 minutes, 10V/cm) in a 0.8 % agarose gel.

PCR primers for the panB gene from *E. coli*:

	panB1	5'- AGGATACGTTATGAAACCGA	-3'
5	panB2	5'- ACAACGTGACTCCTTAATGG	-3'

PCR primers for the panC gene from *E. coli*:

	panC1	5'- AGGAGTCACGTTGTGTTAAT	-3'
	panC2	5'- AAGTATTACGCCAGCTCGAC	-3'

PCR primers for the panD gene from *E. coli*:

10	panD1	5'- AGGTAGAAGTTATGATTCGC	-3'
	panD2	5'- TAACAATCAAGCAACCTGTA	-3'

The PCR product of the panB gene was transformed into the plasmid pCR[®]2.1 and into the *E. coli* strain TOP10F' (Invitrogen (Leek, The Netherlands)).

Successful cloning of the panB PCR product was demonstrated by cleavage of the DNA of the plasmid pCR[®]2.1panB with the restriction enzymes EcoRI, EcoRV (Pharmacia Biotech (Freiburg, Germany), Product Description EcoRV, Code no. 27-0934-01) and PvuII (Pharmacia Biotech (Freiburg, Germany), Product Description PvuII, Code no. 27-0960-01). For this, the plasmid DNA was isolated by means of the QIAprep Spin Plasmid Kit and, after cleavage, separated in a 0.8 % agarose gel (30 minutes, 10V/cm). The PCR product of the panD gene was transformed into the plasmid pCR[®]2.1 and into the *E. coli* strain TOP10F' (Invitrogen (Leek, The Netherlands)). Successful cloning of the panD PCR product was demonstrated by cleavage of the DNA of the plasmid pCR[®]2.1panD with the restriction enzymes EcoRI, EcoRV and HincII. For this,

the plasmid DNA was isolated by means of the QIAprep Spin Plasmid Kit and, after cleavage, separated in a 0.8 % agarose gel (30 minutes, 10V/cm). The PCR product of the panC gene was electroporated into the plasmid pUC19 (Viera, Gene 1982 19:259-268) and into the *E. coli* strain DH5 α mcr. Successful cloning of the panC PCR product was demonstrated by cleavage of the DNA of the plasmid pUC19panC with the restriction enzymes EcoRI, HindIII and Sall (Pharmacia Biotech (Freiburg, Germany), Product-Description-Sall, Code no. 27-0882-01). For this, the plasmid DNA was isolated by means of the QIAprep Spin Plasmid Kit and, after cleavage, separated in a 0.8 % agarose gel (30 minutes, 10V/cm). The plasmid constructed was called pFE60.

To isolate the panB gene from the plasmid pCR[®]2.1panB the plasmid DNA isolated was cleaved with the enzyme EcoRI, the cleavage batch was separated in 0.8 % agarose gel (30 minutes, 10V/cm) and the 800 bp panB fragment was isolated with the aid of the GLASSMAX[™] Kit. The panB fragment isolated was ligated with the plasmid pKK223-3, also cleaved with EcoRI, by means of T4 DNA ligase and the *E. coli* strain DH5 α mcr was electroporated with the ligation batch. Selection for plasmid-carrying cells was carried out by plating out the electroporation batch on LB agar, to which 100 μ g/ml ampicillin was added, and subsequent incubation at 37°C for 24 hours. The required plasmid could be identified, after isolation of the DNA and checking of the cleavage, with the restriction enzymes EcoRI, EcoRV and PvuII in one clone by subsequent gel electrophoresis in 0.8 % agarose gel (30 minutes, 10V/cm), and was called pFE40. In plasmid pFE40, the coding region of the panB gene is under the control of the tac promoter coded by plasmid pKK223-3.

To isolate the panD gene from the plasmid pCR[®]2.1panD the plasmid DNA isolated was cleaved with the enzyme EcoRI, the cleavage batch was separated in 0.8 % agarose gel (30 minutes, 10V/cm) and the 400 bp panD fragment was isolated with the aid of the GLASSMAX[™] Kit. The panD fragment isolated was ligated with the plasmid pKK223-3, also cleaved with EcoRI, by means of T4 DNA ligase and the *E. coli* strain DH5 α mcr was electroporated with the ligation batch. Selection for plasmid-carrying cells was carried out by

plating out the electroporation batch on LB agar, to which 100µg/ml ampicillin was added, and subsequent incubation at 37°C for 24 hours. The required plasmid could be identified, after isolation of the DNA and checking of the cleavage, with the enzymes EcoRI, EcoRV and HincII in one clone by
5 subsequent gel electrophoresis in 0.8 % agarose gel (30 minutes, 10V/cm), and was called pFE50. In plasmid pFE50, the coding region of the panD gene is under the control of the tac promoter coded by plasmid pKK223-3.

The panC gene was isolated from the plasmid pFE60 by means of a HindIII-SmaI (Pharmacia Biotech (Freiburg, Germany), Product Description SmaI,
10 Code no. 27-0942-01) cleavage, for which the cleavage batch was separated in 0.8 % agarose gel (30 minutes, 10V/cm) and the 850 bp panC fragment was isolated with the aid of the GLASSMAX™ Kit. The panC fragment isolated was ligated with the plasmid pFE50, also cleaved with HindIII and SmaI, by means
15 of T4 DNA ligase and the *E. coli* strain DH5αmcr was electroporated with the ligation batch. Selection for plasmid-carrying cells was carried out by plating out the electroporation batch on LB agar, to which 100µg/ml ampicillin was added, and subsequent incubation at 37°C for 24 hours. The required plasmid could be identified, after isolation of the DNA and checking of the cleavage, with the enzymes EcoRI, EcoRV, SmaI, HindIII and HincII in one clone by subsequent
20 gel electrophoresis in 0.8 % agarose gel (30 minutes, 10V/cm), and was called pFE52. In plasmid pFE52, the coding regions of the panD gene and of the panC gene are under the control of the tac promoter coded by plasmid pKK223-3 and form an operon.

The panB gene was cloned into the EcoRI cleavage site of plasmid pFE52
25 following the tac promoter, and the resulting plasmid was called pFE70. For this, the panB gene was isolated from an agarose gel (30 minutes, 10V/cm) in which an EcoRI restriction batch of the plasmid pFE40 was separated. Ligation was carried out with T4 DNA ligase. After electroporation of the ligation batch into the strain SJ2, the transformants were selected on mediumE agar, to which
30 0.4% glucose, 100µg/ml thiamine and 100µg/ml ampicillin were added. DNA from ampicillin-resistan colonies was isolated with the QIAprep Spin Plasmid

Kit and successful cloning was verified by means of an EcoRI, EcoRV, SmaI, HindIII and HincII cleavage and subsequent separation in 0.8 % agarose gel (30 minutes, 10V/cm). In plasmid pFE70, the coding regions of the panB gene, panD gene and of the panC gene are under the control of the tac promoter
5 coded by plasmid pKK223-3 and form an operon.

The panE gene was isolated from the plasmid pFE65 by means of a HindIII-SphI (Pharmacia Biotech (Freiburg, Germany), Product Description SphI, Code no. 27-0951-01) cleavage, for which the cleavage batch was separated in 0.8 % agarose gel (30 minutes, 10V/cm) and the panE fragment was isolated with
10 the aid of the GLASSMAX™ Kit. The panE fragment isolated was ligated with the plasmid pFE70, also cleaved with HindIII and partly with SphI, by means of T4 DNA ligase and the strain FE5 was electroporated with the ligation batch. Selection for plasmid-carrying cells was carried out by plating out the electroporation batch on mediaE agar + glucose (0.4%) + 50µg/ml isoleucine +
15 50µg/ml ketoisovalerate, to which 100µg/ml ampicillin was added, and subsequent incubation at 37°C for 48 hours. The required plasmid could be identified, after isolation of the DNA and checking of the cleavage, with the enzymes EcoRI, EcoRV, SphI, HindIII and HincII in one clone by subsequent gel electrophoresis in 0.8 % agarose gel (30 minutes, 10V/cm), and was called
20 pFE80. In plasmid pFE80, the coding regions of the panB gene, panD gene, panC gene and of the panE gene are under the control of the tac promoter coded by plasmid pKK223-3 and form an operon.

Plasmid pFE80 was electroporated into the strain *E. coli* K12 MG1655 and transformants were selected on LB agar, to which 100µg/ml ampicillin was
25 added, and subsequent incubation for 24 hours at 37°C. The resulting strain was called MG1655/pFE80.

Example 6

Over-expression of the panE gene of *E. coli* together with panB, panC and panD of *E. coli* in a valine-resistant mutant of *E. coli* K12 MG1655.

- The *E. coli* K12 strain MG1655 was smeared on to medium E agar, to which 0.4% glucose and 100 µg/ml valine (Sigma (Deisenhofen, Germany), V0258) were added. After incubation at 37°C for 48 hours, a colony could be isolated. This strain was called FE6. Plasmid pFE80 was electroporated into the strain
- 5 FE6 and transformants were selected on LB agar, to which 100µg/ml ampicillin was added, and subsequent incubation for 24 hours at 37°C. The resulting strain was called FE6/pFE80.

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Example 7

Over-expression of the panE gene of *E. coli* together with panB, panC and panD of *E. coli* in an avtA::aadB mutant of *E. coli* K12 MG1655.

Starting from the nucleotide sequence for the avtA gene (EMBL-GenBank:

- 5 Accession No. Y00490) in *E. coli* K12 MG1655, PCR primers were synthesized (MWG Biotech (Ebersberg, Deutschland)). A DNA fragment approx. 1.6 kbp in size could be amplified from chromosomal *E. coli* K12 MG1655 DNA with these primers by the standard PCR method. The size was determined by separation by gel electrophoresis (30 minutes, 10V/cm) in a 0.8 % agarose gel.

- 10 PCR primers for the avtA gene from *E. coli*:

avtA1 5'- TGCTCTCTCTCAACGCCGAA -3'

avtA2 5'- GAAGCCGCCAACCAGGATAA -3'

The PCR product of the avtA gene was transformed into the plasmid pCR[®]2.1 and into the *E. coli* strain TOP10F' (Invitrogen (Leek, The Netherlands)).

- 15 Successful cloning was demonstrated by cleavage of the DNA of the plasmid pCR[®]2.1avtA with the restriction enzymes EcoRI and SmaI. For this, the plasmid DNA was isolated by means of the QIAprep Spin Plasmid Kit and, after cleavage, separated in a 0.8 % agarose gel (30 minutes, 10V/cm). An aadB gene was cloned into the SmaI cleavage site of plasmid pCR[®]2.1actA and the
- 20 resulting plasmid was called pFE23. For this, the aadB gene was isolated from an agarose gel (30 minutes, 10V/cm) in which an SmaI restriction batch of the plasmid pHP45Ω (EMBL-GenBank: Accession No. K02163) was separated. Ligation was carried out with T4 DNA ligase. After electroporation of the ligation batch into the strain DH5αmcr, the transformants were selected on PA
- 25 agar, to which 20 µg/ml streptomycin (Sigma (Deisenhofen, Germany), Code no. S6501) was added. DNA from streptomycin-resistant colonies was isolated with the QIAprep Spin Plasmid Kit and successful cloning was verified by

means of an EcoRI and SphI cleavage and subsequent separation in 0.8 % agarose gel (30 minutes, 10V/cm).

The *avtA::aadB* fragment was cleaved out of the plasmid pFE23 by means of EcoRI restriction, separated in 0.8 % agarose gel (30 minutes, 10V/cm) and
5 isolated with the GLASSMAX™ Kit. The fragment was ligated with the plasmid pMAK705, which was partly cleaved with EcoRI, by means of T4 DNA ligase, the ligation batch was electroporated into the strain DH5 α mcr and transformants were selected by incubation on LB agar + 20 μ g/ml streptomycin + 25 μ g/ml chloramphenicol for 24 hours at 30°C. DNA from streptomycin- and
10 chloramphenicol-resistant colonies was isolated with the QIAprep Spin Plasmid Kit and successful cloning was verified by means of an SphI and EcoRI cleavage in 0.8 % agarose gel (30 minutes, 10V/cm). The plasmid constructed was called pFE24.

The chromosomal *avtA* gene in the strain *E. coli* K12 MG1655 was exchanged
15 for the *avtA::aadB* allele with the aid of the plasmid pFE24. A modified method according to Hamilton et al. was used for the gene exchange. Plasmid pFE24 was electroporated into the *E. coli* K12 MG1655 strain, and the transformants were then incubated on LB-chloramphenicol agar at 42°C for 24 hours for selection for cointegrates. For individualization, the resulting colonies were in
20 turn smeared on the same medium and incubated at 42°C for 24 hours. For disintegration of the plasmid, individual colonies were incubated in 5ml LB liquid medium at 42°C for 24 hours, and a dilution series of the liquid medium was then plated out on LB-chloramphenicol agar. This dilution series was incubated at 30°C for 24 hours. For curing of the plasmid, individual colonies
25 obtained from the dilution series were cultured in 3 successive individual colony smears on LB agar at 42°C for in each case 24 hours.

To check the phenotype, the resulting individual colonies were inoculated in parallel on agar plates with LB medium + 20 μ g/ml streptomycin and LB medium + 25 μ g/ml chloramphenicol. These media were incubated at 37°C for 48 hours.
30 Of 250 individual colonies tested, there was one of which the phenotype

displayed the exchange of the chromosomal *avtA* gene for the *avtA::aadB* fragment. This strain was called FE7.

Plasmid pFE80 was electroporated into the strain FE7 and transformants were selected on LB agar, to which 100µg/ml ampicillin was added, and subsequent
5 incubation for 24 hours at 37°C. The resulting strain was called FE7/pFE80.

Example 8

Determination of the ketopantoate reductase activity in various strains of *Escherichia coli* K12.

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The specific ketopantoate reductase activity was determined by the method
10 described by Shimizu et al. (Journal of Biological Chemistry 263: 12077-12084 (1988)). For this, cell extracts of the individual strains were obtained by means of a Hybaid RiboLyser (Heidelberg, Germany) and the RiboLyser Kit Blue. The ketopantoate reductase activity of the extracts was determined with the aid of the NADPH consumption on addition of ketopantoate. The specific
15 ketopantoate reductase activity determined was 6.5 mU/mg for the strain *E. coli* K12 MG1655, and 22.0 mU/mg for the strain *E. coli* K12 MG1655/pFE65. In the case of strain FE5, no activity was measurable.

Example 9

Formation of pantothenate by various strains of *Escherichia coli* K12

20 The formation of pantothenate by the strains MG1655, MG1655/pFE32, MG1655/pFE65, MG1655/pFE80, FE6/pFE80 and FE7/pFE80 was investigated in a batch culture. The culture medium used was the medium E described by Vogel (Journal of Biological Chemistry 1956, 218: 97-106) with glucose (0.4%) as the source of carbon. The composition of the medium used
25 is shown in Table 2.

Table 2 -

Compound	Concentration
MnSO ₄ *7H ₂ O	0.2 g/l
Citric acid monohydrate	2.0 g/l
K ₂ HPO ₄	10.0 g/l
NaNH ₄ HPO ₄ *H ₂ O	3.5 g/l

250 ml conical flasks were filled with 25 ml of the stated nutrient medium and the batch was inoculated. After an incubation time of 48 hours at 37°C, the optical density and the pantothenate concentration were determined. For

5 determination of the cell density, the optical density with a Novaspec II Photometer photometer from Pharmacia (Freiburg, Germany) at a measurement wavelength of 580 nm was employed. The pantothenate content was determined in the sterile-filtered culture supernatant. The pantothenate (as the calcium salt) was determined with the aid of the strain *Lactobacillus*

10 *plantarum* ATCC® 8014 as described in the handbook "DIFCO MANUAL" from DIFCO (Michigan, USA; 10th Edition, 1100-1102 (1984)). The result is summarized in Table 3.

Table 3

Strain	Concentration [μg/ml]	Cell density [OD ₅₈₀]	Productivity [μg/ml/OD ₅₈₀]
MG1655	0.51	2.8	0.18
MG1655/pFE32	1.7	2.8	0.60
MG1655/pFE65	4.6	2.9	1.6
MG1655/pFE80	14.0	2.9	4.8
FE6/pFE80	35.7	3.2	11.2
FE7/pFE80	41.7	3.0	13.9

Example 10

5 Formation of pantothenate by various strains of *Escherichia coli* K12 in the presence of ketopantoate

The formation of pantothenate by the strains MG1655, MG1655/pFE32, MG1655/pFE65 with added ketopantoate was investigated in a batch culture. For this, the medium described in example 8 was supplemented with 50 μg/ml ketopantoate. The other conditions of the experiment are as described in
10 example 8. The result is shown in Table 4.

Table 4

Strain	Concentration [µg/ml]	Cell density [OD ₅₈₀]	Productivity [µg/ml/OD ₅₈₀]
MG1655	6.2	2.9	2.1
MG1655/pFE32	9.0	2.9	3.1
MG1655/pFE65	12.6	2.9	4.3

Example 11

Isolation of the *ilvC* gene of *Corynebacterium glutamicum* ATCC13032

- 5 Chromosomal DNA from *C. glutamicum* ATCC 13032 was isolated as described by Tauch et al. (Plasmid, 33:168-179, 1995) and partly cleaved with the restriction enzyme *Sau*3A (Pharmacia Biotech (Freiburg, Germany), Product Description *Sau*3A, Code no. 27-0913-02). DNA fragments in a size range of 7-9 kb were isolated with the aid of the "Nucleotrap Extraction Kit for
- 10 Nucleic Acids" (Macherey und Nagel, Düren, Germany; Cat. No. 740584) and ligated into the dephosphorylated *Bam*HI cleavage site of the vector pUC19 (Viera et al., 1982, Gene, 19:259-268; MBI Fermentas, Lithuania). The ligation was carried out as described by Sambrook et al. (1989, Molecular Cloning: A laboratory Manual, Cold Spring Harbor), the DNA mixture being incubated
- 15 overnight with T4 ligase (Pharmacia Biotech, Freiburg, Germany). This ligation mixture was then electroporated into the *E. coli* strain DH5aMCR (Grant, 1990, Proceedings of the National Academy of Sciences U.S.A., 87:4645-4649; Tauch, 1994, FEMS Microbiological Letters, 123:343-348) and plated out on LB agar (Lennox, 1955, Virology, 1:190) + 100 mg/ml ampicillin. After incubation
- 20 for 24 h at 37°C, the *C. glutamicum* gene library could be obtained from the transformants by re-isolation of the plasmid DNA by the "alkaline lysis method" of Birnboim and Doly (1997, Nucleic Acids Research, 7: 1513-1523).

Competent cells of the *E. coli* strain FE5, which carries mutations in the panE and ilvC gene, were electroporated with this gene library. After the regeneration phase (Tauch et.al., 1994, FEMS Microbiological Letters, 123:343-347), the electroporation batch was washed twice with medium E (Vogel and Bonner, 1956, Journal of Biological Chemistry, 218:97-106). The transformants were selected by plating out on medium E agar + glucose (0.4%) + 100 µg/ml ampicillin + 50µg/ml isoleucine + 50µg/ml ketoisovalerate. The plasmid DNA was isolated from 4 resulting colonies with the aid of the QIAprep Spin Plasmid Kit. By an XbaI cleavage of the plasmid DNA and subsequent separation in 0.8 % agarose gel (30 minutes, 10V/cm), it was shown that the plasmids were pUC19 vectors with inserts approximately 6.5 kbp in size. Sequencing of the inserts with subsequent homology comparisons with the aid of the BLAST program (Altschul, Journal of Molecular Biology 1990, 215: 403-410) showed that in all cases the inserts contained a complete ilvC gene from *C. glutamicum* (EMBL-GenBank: Accession No. L09232). One of these plasmids was called pFE90.

Example 12

Expression of the ilvC gene of *Corynebacterium glutamicum* ATCC13032 in *Corynebacterium glutamicum* ATCC13032

- The plasmid pECm3 was used for expression of the ilvC gene from *C. glutamicum* in *C. glutamicum* ATCC13032. Plasmid pECm3 is a derivative of plasmid pECm2 (Tauch, 1994, FEMS Microbiological Letters, 123:343-348), the kanamycin resistance gene of which has been removed by a BglII (Pharmacia Biotech (Freiburg, Germany), Product Description BglII, code no. 27-0946-02) and BamHI restriction with subsequent re-ligation. The plasmids pECm2 and pECm3 are capable of replication both in *E. coli* and in *C. glutamicum*. To isolate the ilvC gene from the plasmid pFE90 (example 11), the plasmid DNA isolated was cleaved with the enzyme XbaI (Pharmacia Biotech (Freiburg, Germany), Product Description XbaI, Code no. 27-0948-01), the cleavage batch was separated in 0.8 % agarose gel (30 minutes, 10V/cm) and

the 6.5 kbp *ilvC* fragment was isolated with the aid of the GLASSMAX™ Kit. The *ilvC* fragment isolated was ligated with the plasmid pECm3, also cleaved with *Xba*I, by means of T4 DNA ligase and *E. coli* strain FE5 was electroporated with the ligation batch. Selection for plasmid-carrying cells was carried out by plating out the electroporation batch on LB agar, to which 50µg/ml chloramphenicol was added, and subsequent incubation at 37°C for 24 hours. The required plasmid could be identified, after isolation of the DNA and checking of the cleavage, with the enzyme *Xba*I in one clone by subsequent gel electrophoresis in 0.8 % agarose gel (30 minutes, 10V/cm), and was called pFE91.

Plasmid pFE91 was electroporated into the strain *C. glutamicum* ATCC13032 and transformants were selected on LB agar; to which 75µg/ml chloramphenicol was added, and subsequent incubation for 48 hours at 30°C. The resulting strain was designated *C. glutamicum* ATCC13032/pFE91.

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Example 13

Formation of pantothenate by *Corynebacterium glutamicum* ATCC13032

The formation of pantothenate by the *C. glutamicum* strain ATCC13032/pFE91 was investigated in medium CGXII (Keilhauer et al., 1993, Journal of

5 Bacteriology, 175:5595-5603) with 10 mg/ml chloramphenicol (referred to as "*C. glutamicum* test medium" in the following). This medium is shown in Table 5. In each case 50 ml of freshly prepared *C. glutamicum* test medium were inoculated with a 16 hours old culture (*C. glutamicum* test medium 30°C, 150 rpm) with an OD₅₈₀ of 0.1. After incubation at 30°C and 150 rpm for 48 hours,
10 the cells were removed by centrifugation at 5000 x g for 10 minutes, the supernatant was sterile-filtered and the pantothenate concentration was determined. The cell density was determined as described in example 9.

The pantothenate (as the calcium salt) was determined with the aid of the strain *Lactobacillus plantarum* ATCC® 8014 as described in the handbook
15 "DIFCO MANUAL" from DIFCO (Michigan, USA; 10th Edition, 1100-1102 (1984)). The result is shown in Table 6.

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Table 5

Substance	Amount per litre	Comments
$(\text{NH}_4)_2 \text{SO}_4$	20 g	
Urea	5 g	
KH_2PO_4	1 g	
K_2HPO_4	1 g	
$\text{MgSO}_4 \cdot 7 \text{H}_2\text{O}$	0.25 g	
MOPS	42 g	
CaCl_2	10 mg	
$\text{FeSO}_4 \cdot 7 \text{H}_2\text{O}$	10 mg	
$\text{MnSO}_4 \cdot \text{H}_2\text{O}$	10 mg	
$\text{ZnSO}_4 \cdot 7 \text{H}_2\text{O}$	1 mg	
CuSO_4	0.2 mg	
$\text{NiCl}_2 \cdot 6 \text{H}_2\text{O}$	0.02 mg	
Biotin	0.5 mg	
Glucose	40 g	autoclave separately
Protocatechuic acid	0.03 mg	sterile-filter

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Table 6

Strain	Concentration [µg/ml]	Cell density [OD ₅₈₀]	Productivity [µg/ml/OD ₅₈₀]
ATCC13032	0.2	20	0.010
ATCC13032/pFE91	0.3	20	0.015

Example 14:

Expression of the panE gene of *Saccharomyces cerevisiae*

5 1. Amplification of the reading frame YHR063c:

Starting from the nucleotide sequence of the *Saccharomyces cerevisiae* reading frame YHR063c (Accession No. U00061 of the National Center for Biotechnology, Bethesda, MD, USA) the following PCR primers were synthesized (MWG-Biotech, Ebersberg, Germany). The start and end of the reading frame are identified by a dot (.):

• oJD539 (5' EcoRI-NotI START):

5'- GCG CGA ATT CAG ATC CGC GGC CGC AAA GAG GAG AAA TTA
ACT.ATG ACT GCA CCA CAC AGA AG -3'

• oJD540 (3' SpeI-PstI STOP):

5'- CGC GAC TAG TCT GCA G.TC AGT CCT TTC TCC AGT CAC-3'

Genomic DNA of the *S. cerevisiae* strain JD242, which was isolated by the method of C. Guthrie and G.R. Fink (Guide to yeast genetics and molecular biology, Methods in Enzymology, Vol. 194, Academic Press, San Diego, CA, 1991), was used as the template. This strain is a haploid segregant of the

diploid strain SC288C (Winston et al., Yeast 11, 53 et seq. (1995)), the genome of which has been sequenced (Goffeau et al., Science 274, pp. 546, (1996)).

The tetrad analysis was carried out by the method of C. Guthrie and G.R. Fink (Guide to yeast genetics and molecular biology, Methods in Enzymology, Vol. 194, Academic Press, San Diego, CA, 1991). The strain JD242 is auxotrophic for leucine (*leu2Δ1* allele) and uracil (*ura3-52* allele). A DNA fragment about 1.2 kb in size could be amplified using the "High Fidelity Expand Polymerase" Kit from Roche (Mannheim) by 28 PCR cycles under the conditions described by the manufacturer. The size was determined by separation by electrophoresis in a 0.8 % agarose gel.

2. Construction of pJD-YHR063c:

- For expression of the YHR063c reading frame in *S. cerevisiae*, the product amplified by PCR was incorporated into the *E. coli* – *S. cerevisiae* shuttle vector pJDCEX2 (Figure 8 and Dohmen et al., 1995, Journal of Biological Chemistry 270, 18099-18109)

The PCR product was first restricted with *EcoRI* and *SpeI* (AGS, Heidelberg, Germany). It was then mixed with pJDCEX2-DNA, which had been treated with *EcoRI* and *XbaI* (AGS, Heidelberg, Germany), and ligated with T4 DNA ligase (Roche, Mannheim, Germany). The ligation batch was transformed into the *E. coli* strain XL1-Blue (Bullock et al., 1987, Biotechniques 5, 376). Transformants were obtained by selection on LB agar comprising 150 µg/ml ampicillin (Sigma (Deisenhofen, Germany). Plasmid DNA from the ampicillin-resistant clones was prepared by alkaline lysis (Sambrook et al.: Molecular Cloning, A Laboratory Manual, Cold Spring Harbor Laboratory Press, 1989). The plasmid DNA isolated was then investigated by restriction with *NotI* and *PstI* and subsequent separation in 0.8% agarose gel. The plasmid with the desired structure was given the name pJD-YHR063c (Figure 9). The sequence of the PCR product cloned in pJD-YHR063c was verified by sequencing with the oligonucleotides oJD105 and oJD106.

- oJD105 (T-CYC1):

5'- GAAGTCATCGAAATAG-3'

- oJD106 (P-CUP1):
5'-TCGTTTCTGTCTTTTTC-3'

3. Construction of pKK-YHR063c:

5 The plasmid pKK223-3 (Brosius and Holy, Proceedings of the National Academy of Science USA 81, 6929 (1984)) was used for expression of the YHR063c reading frame in *E. coli*. For this, the plasmid pJD-YHR063c was first restricted with EcoRI and PstI (AGS, Heidelberg, Germany). After electrophoretic separation in a 0.8% agarose gel, the YHR063c fragment about 1.2 kb in size was cut out of this and the DNA was isolated with the

10 QiaexII Gel Extraction Kit (Qiagen, Hilden, Germany). It was then ligated into the plasmid pKK223-3, which had been opened with EcoRI and PstI, with T4 DNA ligase (Roche, Mannheim, Germany). The ligation batch was transformed into the *E. coli* strain XL1-Blue (Stratagene, LaJolla, CA, USA). Tranformants were obtained by selection on LB medium comprising

15 150 µg/ml ampicillin (Sigma Deisenhofen, Germany). Plasmid DNA from the ampicillin-resistant clones was prepared by alkaline lysis (Sambrook et al.: Molecular Cloning, A Laboratory Manual, Cold Spring Harbor Laboratory Press, 1989). Successful cloning was checked by restriction with EcoRI and PstI and subsequent separation in 0.8% agarose gel. The

20 plasmid with the desired structure was given the name pKK-YHR063c.

Example 15:

Complementation of the *E. coli* mutant FE5

To analyse the panE function of the YHR063c reading frame from *S. cerevisiae*, it was investigated whether expression of this reading frame can

25 complement the need for pantothenic acid of the *E. coli* strain FE5 (example 1). This strain is mutated in the gene loci panE and ilvC. For this, the strain FE5 was first transformed with plasmid pKK-YHR063c.

The growth of the strain FE5/pKK-YHR063c on M9 minimal agar (Sambrook et al.: Molecular Cloning, A Laboratory Manual, Cold Spring Harbor Laboratory

Press, 1989), which had been supplemented with 50 µg/ml ketoisovalerate (Kiv) and 50 µg/ml isoleucine (Ile), was then investigated as a function of the addition of pantothenate (50 µg/ml). The strain FE5/pKK223-3 served as a negative control and the strain FE4/pFE65 (example 4) as a positive control.

- 5 Table 7 shows the result of the experiment: The *S. cerevisiae* reading frame YHR063c contained in plasmid pKK-YHR063c complements panE-ilvC double mutation of the *E. coli* strain FE5. The reading frame YHR063c has the function of a panE gene.

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Table 7:

Strain	M9 + Kiv + Ile	M9 + Kiv + Ile
	with pantothenate	without pantothenate
FE5/pFE65	growth	growth
FE5/pKK223-3	growth	no growth
FE5/pKK-YHR063c	growth	growth

Example 16

5 Determination of the ketopantoate reductase activity in various strains of *Saccharomyces cerevisiae*

The *S. cerevisiae* strain JD242 (see example 14) was transformed with the plasmids pJDCEX2 and pJD-YHR063c by the method of Dohmen et al. (Dohmen et al., Yeast 7, 691(1991)). Selection for transformants was carried out on leucine-free minimal medium with 1.8% agar (see Tables 8a,b).

- 10 The nutrient medium used was a pantothenic acid-free variant of the Yeast Nitrogen Base-Minimal medium (YNB) described in the Difco manual (Michigan, USA; 10th edition, 1100-1102 (1084)). It additionally comprised glucose (2%), uracil (40 µg/ml), CuSO₄ (150 µM) for induction of the *P_{CUP1}* promoter of pJDCEX2 and pJD-YHR-063c, -Leu Drop-Out Supplement from
- 15 CLONTECH (Heidelberg, Germany, Cat. no. 8605-1) (650 µg/ml) and the supplements ketopantoate (100 µg/ml) and β-alanine (100 µg/ml). The composition of the medium used is shown in Table 8a and b.

Table 8a:

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Compound	Amount per litre
$(\text{NH}_4)_2 \text{SO}_2$	5 g
KH_2PO_4	1g
$\text{MgSO}_4 * 7 \text{H}_2\text{O}$	0.5 g
NaCl	0.1 g
CaCl_2	0.1 g
H_3BO_3	500 μg
CuSO_4	40 μg
KI	100 μg
$\text{FeCl}_3 * 6 \text{H}_2\text{O}$	200 μg
$\text{MnSO}_4 * \text{H}_2\text{O}$	400 μg
$\text{Na}_2\text{MoO}_4 * 2 \text{H}_2\text{O}$	400 μg
$\text{ZnSO}_4 * 7 \text{H}_2\text{O}$	200 μg
Biotin	2 μg
Folic acid	2 μg
Inositol	2 mg
Niacin	400 μg
p-Aminobenzoic acid	200 μg
Pyridoxine hydrochloride	400 μg
Riboflavin	200 μg
Thiamine hydrochloride	400 μg

Table 8b:

Additives	Amount per litre
Glucose	20 g
Uracil	40 mg
CuSO ₄	24 mg
-Leu DO Supplement	650 mg
Ketopantoate	100 mg
β-Alanine	100 mg

- 250 ml conical flasks were filled with 50 ml of the stated nutrient medium, and the batch was inoculated with an individual colony from an agar plate with the aid of an inoculating loop (see Tables 8a,b) and incubated at 30°C and 175 rpm for 72 hours. With this preculture, 50 ml of the same nutrient medium in a 250 ml conical flask were inoculated with the preculture such that the optical density (580 nm) was 0.5. After an incubation time of 24 hours at 30°C and 175 rpm, the optical density was measured with a Novaspec II photometer from Pharmacia (Freiburg, Germany) at a measurement wavelength of 580 nm. It was 4.0 for both cultures. The specific ketopantoate reductase activity of the *S. cerevisiae* strains JD242/pJDCEX2 and JD242/pJD-YHR063c was determined by the method described by Shimizu et al. (Journal of Biological Chemistry 263: 12077-12084 (1988)).
- For this, cell extracts of the individual strains were obtained by means of a Hybaid RiboLyser (Heidelberg, Germany) and the RiboLyser Kit Red. The ketopantoate reductase activity of the extracts was determined with the aid of the NADPH consumption on addition of ketopantoate. The protein content was determined by the method of Bradford (Bradford, Analytical Biochemistry 72, 248ff.(1976)). A specific ketopantoate reductase activity of 3 mU/mg protein

was determined for the control strain JD242/pJDCEX2 and a specific activity of 386 mU/mg protein was determined for the strain JD242/pJD-YHR063c.

Example 17

Formation of pantothenate by various strains of *Saccharomyces cerevisiae*

- 5 The formation of pantothenate by the strains *S. cerevisiae* JD242/pJDDCEX2 and JD242/pJD-YHR063c was investigated in a batch culture.

250 ml conical flasks were filled with 50 ml of the nutrient medium stated in Tables 8a,b, and the batch was inoculated with an individual colony from an agar plate with the aid of an inoculating loop (see Table 8a,b) and incubated at
10 30°C and 175 rpm for 72 hours. With this preculture, 50 ml of the same nutrient medium in a 250 ml conical flask were inoculated with the preculture such that the optical density (580 nm) was 0.5. After an incubation time of 24 hours at 30°C and 175 rpm, the optical density (580 nm) and the pantothenate concentration were determined. For determination of the cell density, the
15 optical density was measured with a Novaspec II photometer from Pharmacia (Freiburg, Germany) at a measurement wavelength of 580 nm. The pantothenate content was determined in the sterile-filtered culture supernatant.

The pantothenate (as the calcium salt) was determined with the aid of the strain *Lactobacillus plantarum* ATCC® 8014 as described in the handbook
20 "DIFCO MANUAL" from DIFCO (Michigan, USA; 10th Edition, 1100-1102 (1984)). The result is summarized in Table 9.

Table 9:

S. cerevisiae strain	Concentration [μg/ml]	Cell density [OD ₅₈₀]	Productivity [μg/ml/OD ₅₈₀]
JD242/pJDCEX2	0.93	4.0	0.023
JD242/pJD- YHR063c	1.12	4.1	0.027

References and patents cited herein are hereby incorporated by reference.